



## Exhibitor and Sponsor Application and Agreement

This application, signed and executed on the date listed, is submitted for exhibit space and other sponsorship for the G.A.M.E.S. Synergy Summit

### Participant Information

#### 1. Sold To

Exact Name of of participant company:	
Care of:	
Address:	
City, State, Zip, Country	
Phone:	Fax:
Email:	
Website:	

#### 2. Send to Address same as sold to

Exact Name of of participant company:	
Care of:	
Address:	
City, State, Zip, Country	
Phone:	Fax:
Email:	
Website:	

Applicant agrees to accept communications mail, facsimile transmittal or mail from IEI at the address, email and facsimile number listed in this Application and authorizes IEI to provide the above contact information to its designated event vendors.

#### 3. Organization Information

- Government Agency     
  Studio/Developer     
  Technology Provider     
  Gov't Contractor  
 Educational Institution     
  Other: \_\_\_\_\_

#### 4. Sponsorship and Tech Expo Booth Pricing Information

A minimum 50% deposit is required to secure your participation. All applications submitted after December 10th must be accompanied by full payment. See sections 5 and 6 of the terms and conditions for full information concerning payment and cancellation. Please see price sheet for cost information.

Booth Size: _____ x _____	Cost: _____ <input type="checkbox"/>
Item Code: _____	Cost: _____
Item Code: _____	Cost: _____
Item Code: _____	Cost: _____
Item Code: _____	Cost: _____
Other Item: _____	Cost: _____
Other Item: _____	Cost: _____

#### 5. Signature

Participants Authorized Signature: \_\_\_\_\_ Date: \_\_\_\_\_  
 Name (Print): \_\_\_\_\_ Title: \_\_\_\_\_

By signing and dating above the signatory acknowledges their authority to enter into this agreement on behalf of the respective legal entity and further agrees to the G.A.M.E.S. Synergy Summit - Terms and Conditions accompanying this Application as if fully set forth herein. The Applicant understands that any changes in the information in this Agreement must be provided to the Interactive Entertainment Institute LLC (IEI) in writing and do not become binding until approved by IEI. This Agreement may be executed and then delivered by facsimile transmittal and the facsimile signature shall be treated as an original.